HIROKIKO Co., Ltd.



Machining Welding CAD/CAM		
Mr. Yoshihiko Suemasa		
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43		
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Mr. Yoshihiko Suemasa		
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Quality Management Certifications

OJISQ 9100: 2009

○Rolls-Royce Certificate of Approval

OMAN Diesel Dura Spindle Certificate of Approval

Office / Plant

Kure City, Hiroshima

Core Technologies and Capabilities

Machining · Welding

• CAD/CAM

Materials

• Inconel

Major Customers

[Aerospace sectors] Leading UK Aircraft Engine Manufacturer (For further particulars, please enquire)

Equipment



TAIYOKOKI NVG II-8T



INTEGREX e-650

Strengths and Competitive Advantage

Technologies and Products

- JISQ 9100 : 2009 certified.
- Our plant is MAN (Diesel Dura Spindle) and Rolls-Royce certified, having expertise in precision machining of long sized parts such as engine shafts.
- · In addition to aircraft part manufacturing, we produce various large-sized diesel engine parts such as exhaust valves, starting valves, and decompression pistons.
- We also have the capability for in-house integrated production; including heat treatment, machining, welding (valve spindles / seats) and heat-resistant alloy cladding. With our meticulous inspection system we are able to carry out production of very high quality and reliable parts.

Competitive Advantage

- We manage our company with the aim of producing more advanced higher valued products as well as making advances in our technologies.
- Regarding innovation, our aim is to highly integrate IT and the craftsperson. As such, in order to achieve this level of innovation, we are seeking new business opportunities.



Main Equipment

Equipment (Maker)	Capability	Number
INTEGREX e-670 (Mazak)	φ660*4,000	1
INTEGREX e-650 (Mazak)	φ660*4,000	2
LU45 (OKUMA)	φ660*3,000	1
LB45II (OKUMA)	φ660*2,000	2
LU35 (OKUMA)	φ550*2,070	2
Crysta-Apex C9166 (Mitutoyo)	X 905mm Y 1,605mm TB 2,690 Z 605mm	1
NVG II -8T (TAIYO KOKI)	OUT ϕ 800 IN φ 200*600	2
VTLex 1600 (O-M)	φ1,600*1,600	1
VTLex 1250 (O-M)	φ1,250*1,250	1
BMC-10B (TOSHIBA)	X-1,500 Y-125 Z-1,000 W-200	1
BTD-200QH (TOSHIBA)	X-1,500 Y-1,605 Z-700 W-400	1
BTD-200QF (TOSHIBA)	X-1,500 Y1,200 Z-1,150 W-400	1
GP-55B (SHIGIYA)	φ600*2,150	1



3-D measuring device